

Work Order ID 58370 -1 *Split*

May 4, 2010 3:16:42 PM

Page 1

Item ID: D2013-3

Accept

Revision ID:

Item Name: Mirror Bracket LH, 212

Start Date: 04/05/2010 Start Qty: 6:00

Required Date: 13/05/2010 Req'd Qty: 6:00

Reference:

Approvals: Process Plan: *PS*

Date: *10-5-04* Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2013

Rev C

100



Brake NC

Brake NC

NC BRAKE

0.00

Memo

0.00

- 1-Punch as per template D2013-T3 and Dwg D2013
- 2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545
- 3-Bend (1) tube as per Dwg D2013 using Jig DT8201
- Identify as D2013-3.
- 4-Debur as required

SB 10/05/12

=> m.k 10/05/18

(6)

(IX)

110



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

S 10/05/18

(-2)

(-3)

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Item ID: D2013-3

Accept



Setup Start



Revision ID:

Item Name: Mirror Bracket LH, 212

Stop



Start Date: 04/05/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 13/05/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

up 58372

EL 10-5-18

130

QC21- Final Inspection - Work Order Release

0.00



QC

Quality Control

Memo

0.00

10/05/18

10-5-18

Checklist Print

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Page 1

Work Order ID: 58370

Parent Item: D2013-3

Parent Item Name: Mirror Bracket LH, 212

Comments: IPP Rev:A New Issue 05-11-01 JLM

Start Date: 04/05/2010

Required Date: 13/05/2010

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
M304TR0.750W.049		Purchased	No			100	f	303.4562	1.9473			
304 RD Tube .750 x .049W												

Location

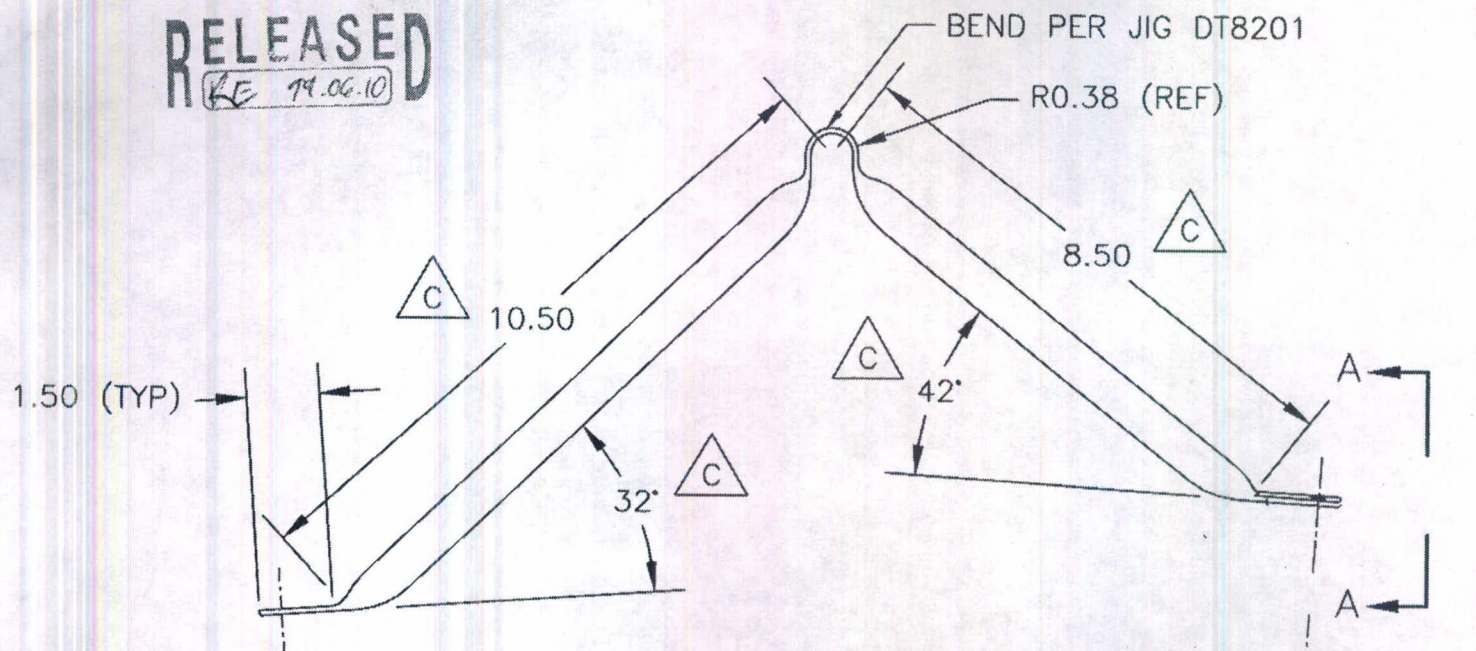
Loc Qty

Loc Code

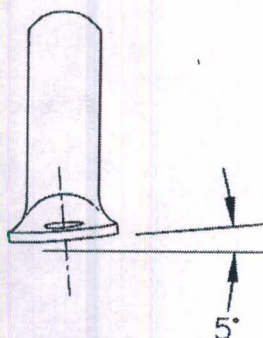
MAT		275.5927	
108498		0	
114482		275.5927	
MAT017		27.8635	
109314		9.33	
110113		5.29	
112800		13.2435	

2.15 sp 10/05/12 (6)

RELEASED
KE 79.06.10



D2013-3 LH SHOWN
D2013-4 RH OPPOSITE
(FOR 212 MIRROR)



VIEW A-A

w/o 58370

DRILL $\phi 0.257$ (TYP)

0.400 (TYP)

R0.25
(TYP)

CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL

DART



DESIGN	JB	DRAWN BY	RF	DART AEROSPACE LTD
CHECKED	KE	APPROVED	[Signature]	HAWKESBURY, ONTARIO, CANADA
DATE	99.06.07	TITLE	D2013	REV. C
				SHEET 2 OF 3
				SCALE
				NTS

